

ACER DL

GB

ELECTROMECHANICAL OPERATOR FOR SLIDING GATES

INSTRUCTIONS FOR INSTALLATION, USE AND MAINTENANCE



AC8R DL
AC12R DL



Fig.1: Components and devices of a typical automation.



TECHNICAL FEATURES

LIFE home integration reserves the right to make changes to technical characteristics at any time and without prior notice, without changing its intended use and function.

ACER: Irreversible electromechanical operator for sliding gates with optical/magnetic encoder and built-in ECU							
Version:		ECU - 230 Vca 50				ECU - 24 V d.c.	
		AC4R DL	AC6R DL	AC8R DL	AC12R DL	AC3R M DL	AC6R M DL
Built-in ECU		RG1R DL	RG1R DL	RG1R DL	RG1R DL	RG1R 24 DL	RG1R 24 DL
Power supply	V	230 Vac 50 Hz					
Motor power supply	V	230 V a.c.				24 V d.c.	
Motor power	W	250	280	300	350	150	150
Power input from mains 230V / Max. motor absorption at pick-up 24 V	A	1,1	1,2	1,4	1,6	6	6
Capacitor	µF	14	14	16	16	NO	
Thrust	N	500	700	900	1200	300	500
Lubrication	Type	Grease	Grease	Oil Bath	Oil Bath	Grease	Grease
Thermal protection device	°C	140				NO	
Limit switch		2 electromechanical or magnetic limit switches in M version					
Encoder		optical				magnetic	
Speed	m/min	10	8			6/12	11
External toothed wheel module		4					
Number of teeth external toothed wheel		18	16			16	
Work cycle	%	35				80	
Nominal work time	min	10				20	
Battery recharge time (optional)*		BATTERY NOT PROVIDED				48	
Opening cycles with charged battery*		BATTERY NOT PROVIDED				10	
Operating temperature	°C	from -20 a +70				from -20 a +70	
Protection class	IP	44				44	
Motor insulation class		F				D	
Assembly		horizontal with dedicated anchorage plate					
Dimensions / weight		170 (plate) x 342 x 288 (h) mm / 10 kg					
Don't use in acid, saline or potentially explosive environment		NO					
Max gate weight (lev el gate)	kg	400	600	800	1200	300	600

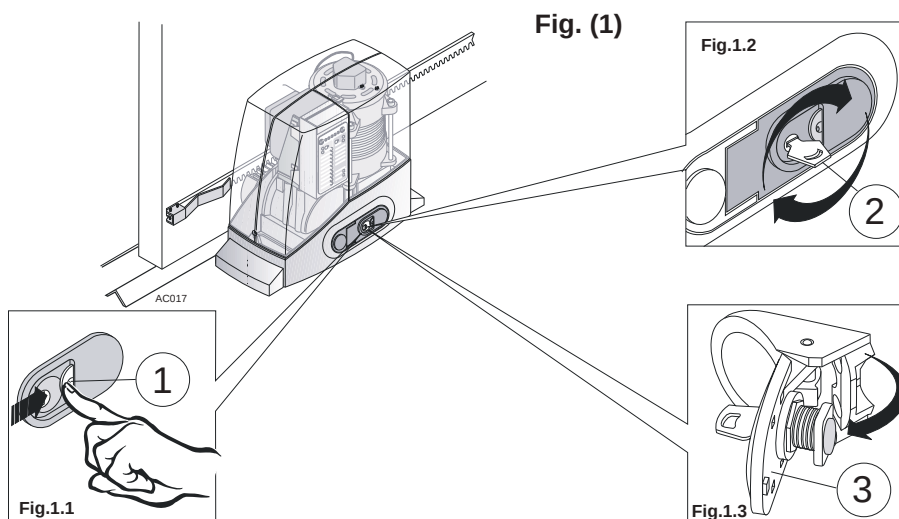
* for 2 Ah batteries (optional and installed).

1.0 INSTALLATION

1.1 Operator release

Attention:

- The fitter must permanently fix the label describing the manual release operation close to the manual release key.
 - The activation of the manual release could cause an uncontrolled movement of the gate in the event of mechanical damage or unbalanced conditions.
 - Before performing the manoeuvre switch off the electricity supply to the automation.
 - To avoid breaking the key, do not apply excessive force.
- Slide the lock protection cover (1). See fig. (1.1).
 - Insert the key (2) in the lock and turn to the right through 90°. See fig. (1.2).
 - Gently pull the key outwards until the hatch is protruding, then pull outwards until it stops. See fig. (1.3).
 - The operator is now free and can be moved by hand. A microswitch assembled on the blockage device prevents the motor from operating when the power comes back on.
 - To reconnect the transmission, turn the opposite way and move the gate manually until it hitches up.



1.2 Installing operator components: positioning and installation of the anchorage plate

The area in which the operator is installed must provide adequate space for performing maintenance and manual release operations.

a) Adhere to the dimensions in fig.2.

Fig. (2)

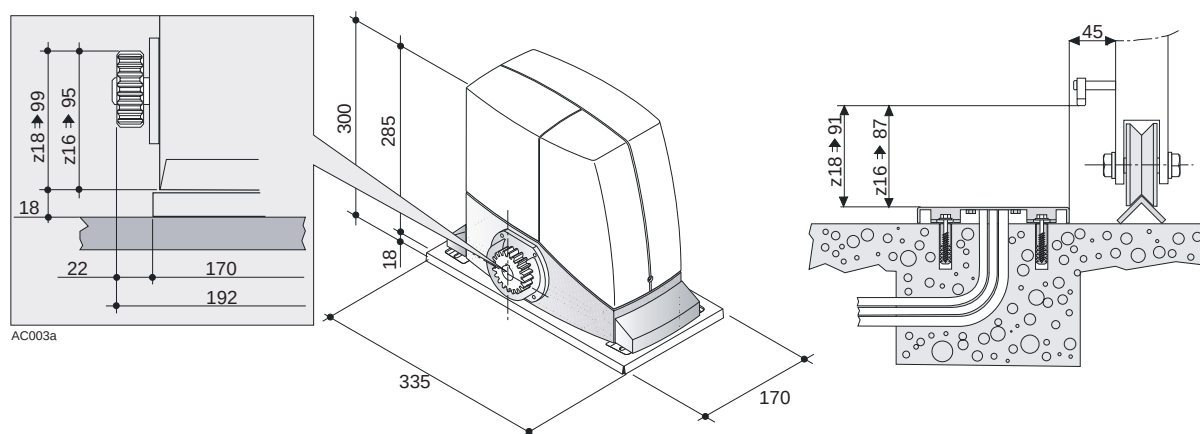
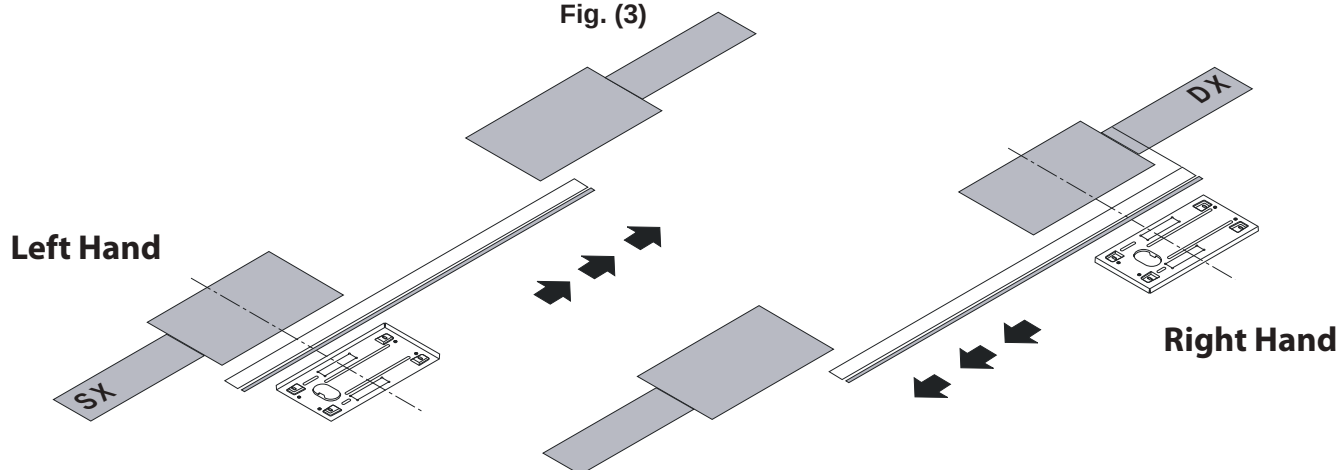


Fig. (3)

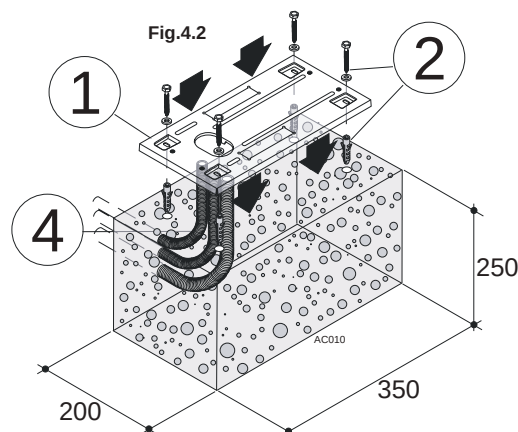
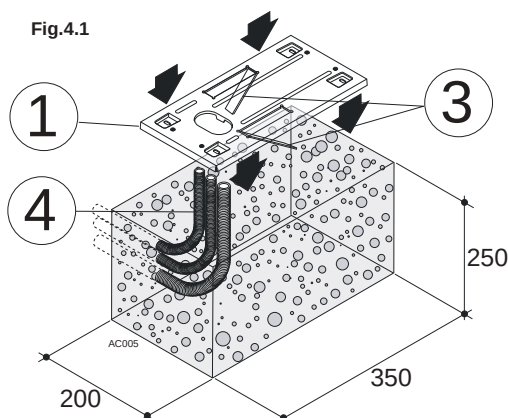


b) Observe the orientation in fig. (3) for positioning the operator anchorage plate (R – L).

c) Refer to fig. (2.2) for the respective heights for 16 or 18-tooth pinions.

d) Lay the electric cable pipes (4), allowing them to protrude and plugging them to prevent them from filling with debris. Fasten the anchorage plate (1) to the concrete base with 4 expanding screw anchors (2), see fig.(4.2); or sink in the fresh concrete folding the two “L”s (3), see fig.(4.1).

Fig. (4)

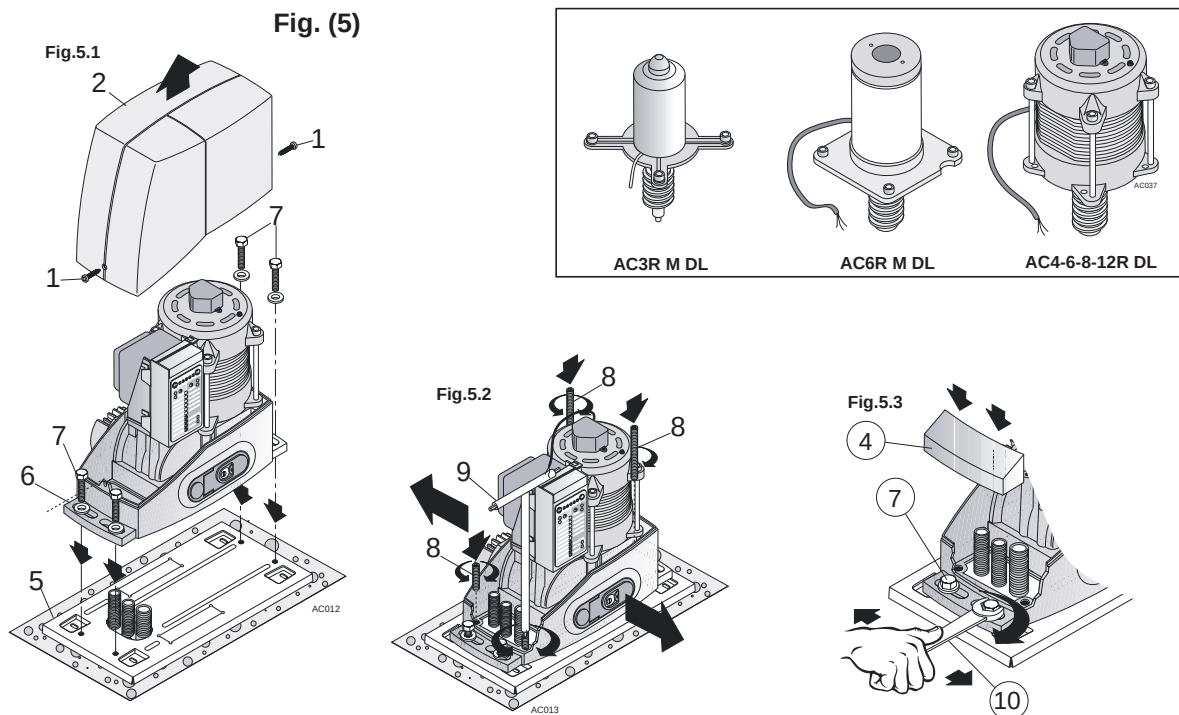


ATTENTION: If the operator is subject to heavy work conditions or if the weight of the leaf is over 300 kg, the anchorage plate (1) must be sunk into the concrete.



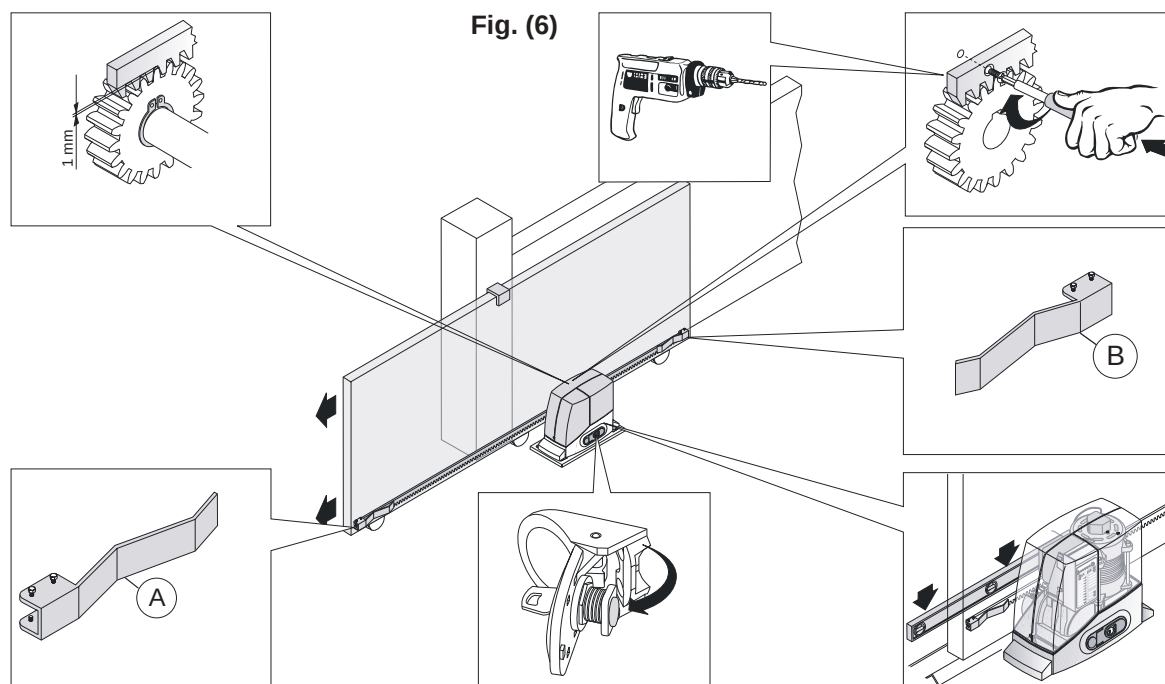
1.3 Installing operator components: positioning and installation of the operator

- Remove the lid (2) of the operator by loosening the screws (1); rest the operator on the anchorage plate and manually turn the 4 M10 screws (7) with the relative washers through 3/4 of a revolution. See fig. (5.1).
- Vertically adjust the operator using the 4 dowels (8) levelling it with the spanner (9); adjust the operator so that it is parallel to the gate. See fig. (5.2).
- Definitively fasten the operator by blocking the 4 M10 screws (7) and the relative washers with a fixed or tube wrench (10). Assemble the covers on the clamping feet (4). See fig.(5.3).



1.4 Installing operator components: rack assembly

Assemble the "gate open" (A) and "gate closed" (B) limit switch brackets at the ends of the rack, fastening them with the screws provided in the pack as indicated in fig. (6). Remember that the gate will travel 2-3 cm more, after the intervention of the limit switch, consequently adjust the position of the brackets so that the gate does not collide with the mechanical stop plates.



2.0 WIRING AND CONNECTIONS

- The operator must be connected to the relative Life electronic control unit (ECU).
 - All wiring and connection operations must be carried out with the control unit disconnected from the electricity supply. If the disconnection device is not in view, display a sign reading: "ATTENTION: MAINTENANCE WORK IN PROGRESS".
- The internal linear electromechanical operator wiring performed by the Manufacturer, may not be modified under any circumstances.

2.1 Electric connections

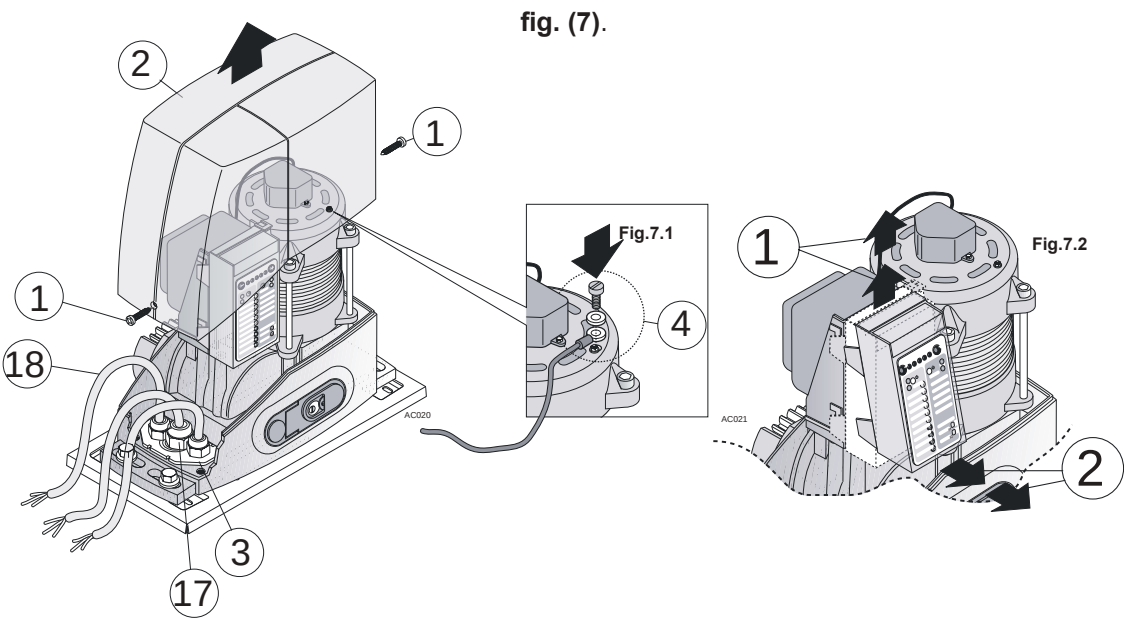
Connection	Type of cable
Electricity supply line	3x1,5 mm2 cable

ATTENTION: the cables used must be suited to the type of installation. It is the Fitter's responsibility to choose appropriate material.

- The power cable may be no lighter than 60245 IEC 57 (HO5RN-F).
- Inside the power cable, one wire must be yellow and green.
- The power cable coating must be composed of a polychloroprene sheath.
- All wires must be unsheathed as little as possible (6mm at the most) and as close as possible to the connection terminals, in order to prevent accidental contact with live parts in the event that cables disconnect from the terminals.
- Do not pre-seal cables to be fastened to the terminals using screws.
- A power cable-fastening device must be provided. Assemble the power cable so that if it comes out of its fastening device, the neutral and live wires are taut before the earth wire.

2.2 Introducing the electric wires into the operator

- a) To access the ECU remove the cover (2) of the reduction gear removing the two lateral clamping screws (1).
- b) Open the pre-punched holes in the cable gland door (3), insert the cable glands (17), then insert the cables (18) needed for the connections (keep 230 V and very low voltage cables separate). Leave the cables about 40cm longer
- c) Assemble the cable gland door making it stick well to the edges of the seat in the operator base to prevent access to insects and dirt. See fig. (7).



2.3 Electronic control unit connections

Fitters must make the connections of the 230 Vac 50 Hz electricity supply, and the various automation devices. Connections between the ECU, motor, encoder and autotransformer have already been performed by the Manufacturer.

ATTENTION: for safety reasons, it is essential to earth the motor.

Crimp the yellow and green wire on the power cable to the loop on the upper sleeve, at the point marked by the earth symbol as indicated in fig. (7.1). To facilitate ECU connection operations and programming, it can be removed from its housing. The operation is straightforward and does not require the use of any tools:

- a) remove the ECU by pulling upwards and, compatibly with the length of the cables, rest on the edge of the operator base or hold.
- Once the wiring and/or programming work is complete, place the control unit back in its recess by pressing lightly until the 4 clips snap in. See fig. (7.2).



GENERAL INFORMATION

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INFORMATION ON THE MANUFACTURER

LIFE home integration is the manufacturer of the **ACER** operator (and will hereinafter be referred to as manufacturer) and the owner of all rights concerning this document. The Manufacturer's information required by Machinery Directive 98/37/EC is given below:

- **Manufacture:** LIFE home integration
- **Address:** Via Sandro Pertini 3/5 – 31014 COLLE UMBERTO (TV) Italia
- **Telephone:** + 39 0438 388592
- **Telefax:** + 39 0438 388593
- **http:** www.homelife.it
- **e-mail:** info@homelife.it

The identity plate bearing the information on the Manufacturer of the operator is fixed to the control unit. The plate specifies the type and date (month/year) of manufacture of the automation. For further information on technical or commercial issues and technician call-out and spares requests, Clients may contact the Manufacturer or area representative from which the product was purchased.

INTENDED USE

- **ACER operators are designed for opening and closing residential-type sliding gates only. Improper use or use on gates larger than those indicated in the TECHNICAL DATA chapter will be considered non-conform to the intended use. The Manufacturer declines all responsibility for improper use. The owner accepts full responsibility for improper use, which will result in the warranty being rendered void.**
- **Any usage differing from that described above is forbidden.**
- **The operator may not be installed or used in potentially explosive environments.**
- **The Fitter must ensure that the environment in which the automation is installed is conform to the operator's temperature range (see Technical Data chap.).**
- **The operator is not suitable for use on gates with built-in doors unless the automation is prevented from functioning when the door is open.**
- Motorised gates must conform to current European standards and Directives, including EN 12604 and EN 12605.
- The operator may only be used when in perfect working order and in compliance with the intended use, in the awareness of safety and hazard conditions and in observance with the instructions for installation and use.
- Any dysfunctions that may pose threats to safety must be eliminated immediately.
- The gate must be stable, properly hung and resistant to flexion (it must not bend during opening and closure movements).
- The operator cannot compensate for faulty or incorrectly hung gates.
- The operator may not be used in environments prone to flooding
- Do not use the operator in environmental conditions characterised by harsh atmospheric agents (e.g. Salty air).

SAFETY INSTRUCTIONS AND WARNINGS

- **These general rules must always be respected during the installation, connection, testing, trial run, use and maintenance of the automation.**
- **The Manufacturer declines responsibility for damage or injury caused by non-conformity with the information supplied concerning installation, trial run, use and maintenance contained in this manual, and the failure to observe the safety instructions given below.**
- **The installation, connection, testing, trial run and maintenance of the operator must be performed by a COMPETENT PERSON aided and supervised by a PROFESSIONAL FITTER.**
- **Given the technical, procedural, regulation and legal implications of the work, unauthorised fitters are not permitted.**
- **Installation requires a practical and theoretical knowledge of mechanics, electronics and electrics, and of sector laws and standards.**
- **Amateur installation is strictly forbidden as it does not comply with current standards and laws and therefore does not guarantee the safe operation of the automation.**
- **Do not proceed with installation, connection and trial run in the event of doubts or indecision of any kind.**
- **This manual must be read carefully and understood before installing the operator. If doubts arise during installation, contact a PROFESSIONAL FITTER or the MANUFACTURER.**
- **Do not perform adjustments and/or parameter memorisation before installation is complete and only if you have understood the procedures described in this manual.**
- **Only mount the operator on gates that are perfectly aligned with the sliding tracks and are properly hung. A gate that is not correctly aligned or hung can cause serious injury and/or damage to the operator.**
- **The Manufacturer declines all responsibility for damage and faults to the operator caused by non-observance of the instructions contained in this manual.**
- **Keep this manual in a safe and easily accessible place so that it can be consulted rapidly when necessary.**
- **During installation, connection, trial run and usage of the operator, observe all applicable accident prevention and safety regulations.**
- **In the interests of safety and optimal functioning of the operator, only use original spares, accessories, devices and fastening apparatus.**
- **Do not perform alterations on any operator device or component. This type of operation may cause malfunctions. The Manufacturer declines all responsibility for damage caused by products that have been modified.**
- **The operator should not be used until the setting up procedure described in the STARTING UP chapter has been performed.**
- **Should liquids penetrate inside the operator, disconnect the electricity supply and contact the Manufacturer's Assistance Service immediately; use of the operator in such conditions may cause hazard situations.**
- **In the case of faults or problems that cannot be resolved using the information contained in this manual, contact the Manufacturer's assistance service.**

Storage instructions and warnings

- **The manufacturer declines all responsibility for damage and faults to operator functioning caused by non-compliance with the storage instructions given below.**
- **The operator must be stored in closed, dry places, at room temperatures of between -20 and +70°C.**
- **Keep the operator away from sources of heat and naked flames, which could damage it and cause malfunctions, fires or hazard situations.**
- **Keep the operator in a horizontal position, but not resting on the ground.**

Indications and warnings for use

- **It is the fitter's duty to perform risk analysis and inform the user/owner of any existing residual risks. Any residual risk detected must be recorded in writing in this manual.**
- **The following residual risks are usually present in moving gates: impact and crushing against the main closure surface; impact and crushing in the opening area; shearing between sliding leaf and fixed part of the track and support during movement; mechanical risks caused by movement.**
- **The Manufacturer will not accept responsibility for damage or injury caused by the non-observance of the information on use contained in this manual, and the failure to observe the safety indications given below.**
- **The Manufacturer declines responsibility for damage and malfunctions caused by non-compliance with the instructions for use.**
- **Keep this manual in a safe, easily accessible place, so that it can be consulted rapidly when necessary.**
- **Never touch the gate or moving parts when they are in motion.**
- **Remain at a safe distance when the gate is in motion: only pass when the gate is completely open and immobile.**
- **Prevent children from playing or standing in the vicinity of the gate or the control organs (radio control), the same precautions should be adopted for disabled persons and animals.**
- **In the event of malfunctions (noisiness, jerky movements, etc.) suspend the use of the automation immediately: failure to observe this rule may entail serious hazards, risks of accidents and/or serious damage to the gate and the automation. Contact a PROFESSIONAL FITTER and in the meantime use the gate manually by disconnecting the operator (see the OPERATOR RELEASE chapter).**
- **In order to maintain the operator in efficient conditions, ensure that the operations indicated in the MAINTENANCE chapter are performed at the frequency indicated by a PROFESSIONAL FITTER.**
- **Should liquids penetrate inside the operator, disconnect the power supply immediately and contact the Manufacturer's Assistance Service; the use of the operator in such conditions may cause hazard situations.**
- **If a problem arises that cannot be resolved using the information contained in this manual, contact the Manufacturer's assistance service.**



Instructions and warnings for installation

- Before commencing installation read the SAFETY INSTRUCTIONS AND WARNINGS chapter carefully.
- The person who installs the operator is responsible for performing risk analysis and regulating the automation's safety devices consequentially.
- Before commencing installation, check whether further devices or materials are needed to complete the automation in order to suit the specific situation in which it will be used.
- It is strictly forbidden to motorise a gate that is not already efficient and secure as the automation cannot resolve faults caused by incorrect installation or poor maintenance of the gate.
- During installation, make constant reference to harmonised standards EN 12453 and EN12445.
- Ensure that the individual devices to be installed are suitable for the automation that one intends to create, paying careful attention to the points raised in the TECHNICAL DATA chapter.
- Do not proceed if even just one device is unsuitable for the intended use.
- Ensure that the place of installation is not prone to flooding, does not contain sources of heat or naked flames, fires or hazard situations in general.
- During installation, protect automation components to prevent liquids (e.g. rain) and/or foreign bodies (earth, gravel, etc) penetrating inside.

Preliminary checks

Before commencing installation, the following preliminary checks must be performed:

- 1) The weight and dimensions of the gate must not exceed the limits for use (see the TECHNICAL DATA chap.), if they exceed such limits, the operator may not be installed.
- 2) The gate structure must be suitable for the installation of the operator and conform to current standards.
- 3) The gate's movement in both opening and closure must be uniform, without points of greater resistance or friction.
- 4) The gate must be properly hung and without risks of derailment, this can be checked by sliding the gate back and forth several times.
- 5) The gate must be hung flat, i.e. it must not move when left in any point of the sliding tracks. Ensure that the gate does not bend or deviate from its course during movement.
- 6) The gate must be perfectly flat in to the plane to which the sliding track is fixed, in order to prevent irregular movement during operation.
- 7) The limit switches must be sufficiently sturdy and there must be no risk of derailment should the gate collide with the limit switches.
- 8) The operator installation area must not be prone to flooding and therefore it may not be installed in potholes, trenches, dips in the ground, etc.
- 9) The cement base on which the operator must be installed must be adequately solid and compact.

MAINTENANCE INSTRUCTIONS AND WARNINGS

- Once the automation has been tested, the parameters set must not be altered. If further adjustments (e.g. alterations to the voltage value) are made, all the checks required for testing and compliance with standards must be repeated.
- The Manufacturer declines responsibility for damage or injury caused by non-compliance with the information provided in this manual and the safety instructions provided below.
- The Manufacturer declines all responsibility for damage and malfunctions deriving from non-compliance with the maintenance instructions.
- In order to keep the operator efficient and safe, follow the cleaning, checking and routine maintenance procedures as described in this manual. This is the owner's duty.
- Any checking, maintenance or repair work must be conducted by a PROFESSIONAL FITTER
- Always switch off the electricity supply in the event of malfunctions, breakdowns and before any other operations in order to avoid the gate from being activated.
- The owner is not authorised to remove the operator lid as it contains live parts.
- If the power cable is damaged, it must be replaced by the Manufacturer or its technical Assistance service or in any case a person with a similar qualification in order to avoid risks.
- The owner is NOT authorised to use the programming keyboard.
- Use original spare parts, accessories and clamping material only.
- Do not perform technical or programming modifications on the operator. Operations of this type may cause malfunctions and/or risk of accidents. The Manufacturer declines responsibility for damage deriving from modified products.
- In the event of intervention of automatic or fuse switches, before restoring function conditions identify and eliminate the fault. Request the intervention of a PROFESSIONAL FITTER.
- If a fault that cannot be solved following the information contained in the present manual, contact the manufacturer's assistance service.
- All maintenance, repair or replacement of parts must be recorded in the maintenance log, which is SUPPLIED AND INITIALLY FILLED IN BY THE FITTER.
- Inspect the installation frequently to ensure that there are no signs of mechanical unbalance, wear or damage to the wires and assembled parts: do not use the automation until any necessary repairs or adjustments have been made.

Cleaning the automation

ATTENTION:

- Never wash the operator using water sprays or washing devices.
 - Do not use corrosive substances, solvents, thinners or spirit to clean the operator.
 - Switch off the electricity supply to the operator before cleaning.
 - a) Automations are almost always installed outdoors and therefore they are subject to climatic variations and exposed to the elements, which transport debris that may cause problems.
 - b) The entire area in which the automation is installed must be kept clean to avoid malfunctions and/or faults.
 - c) Keep the track on which the gate runs clean by sweeping stones, gravel, and mud off using a broom.
 - d) Clear the area in which the operator is installed to prevent stones, gravel, mud, dry leaves, pine needles etc. from accumulating around the pinion, thus causing damage to the pinion, rack, limit switch and operator. Routine maintenance
- Every six months contact a PROFESSIONAL FITTER to perform the following operations.
- A series of opening and closing checks using radio controls and selectors, using all the system's components (photocells, flashing light, etc.). Ensure that the operator performs the desired action.
 - Grease the operator's nut-screw-bushing unit and the gate hinges.
 - Repeat the series of tests envisaged for operator testing (see INSTALLATION MANUAL – Testing and first run chapter).

DEMOLITION AND DISPOSAL

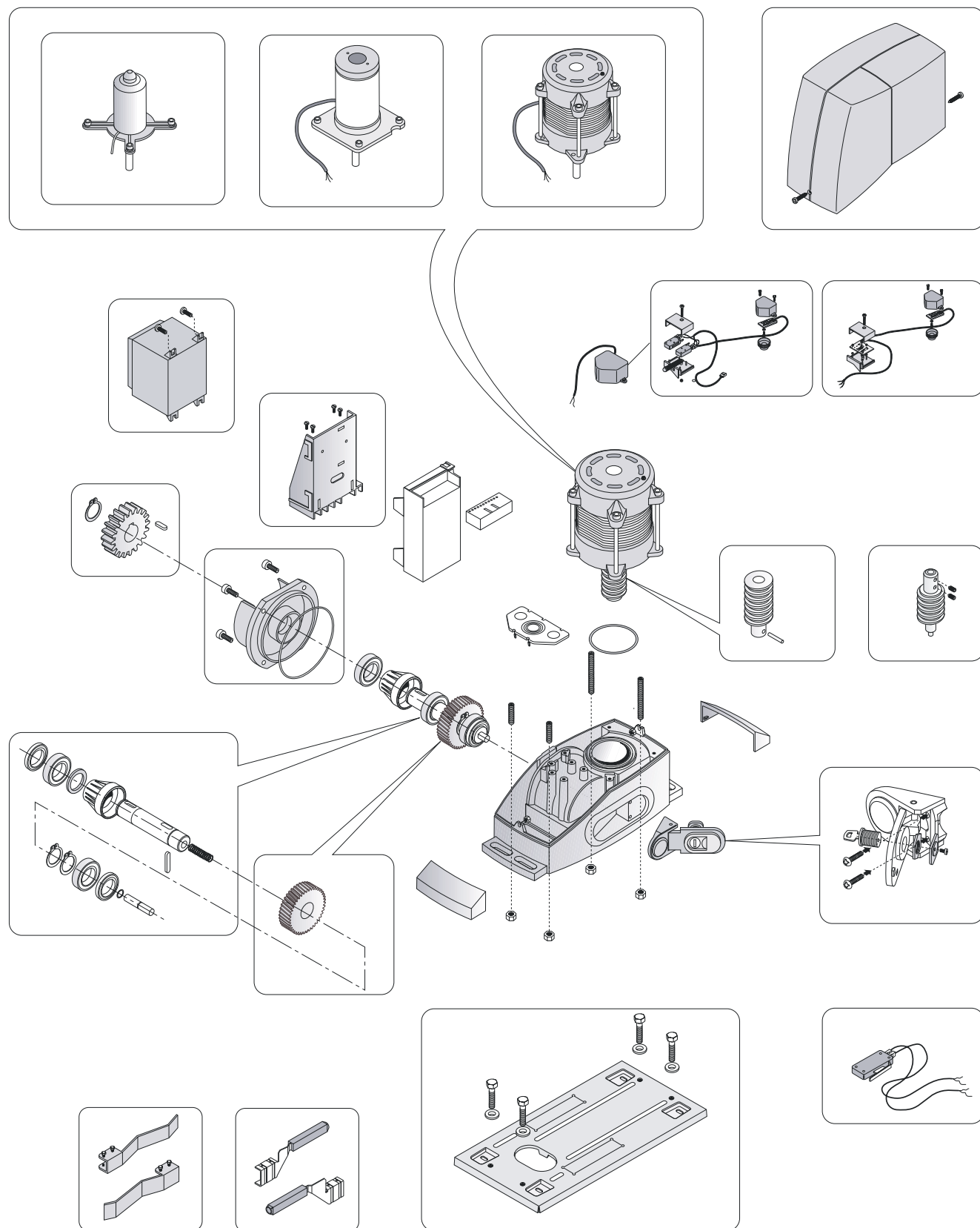
ACER operators are constituted by various materials, which implicates different disposal modes. Materials such as aluminium, plastic, electric cables, etc., can be recycled; batteries, electronic cards, etc. must be disposed of.

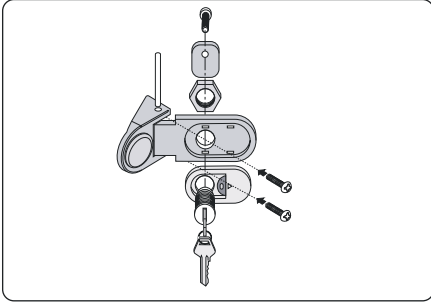
ATTENTION:

- The disposal of batteries, cards and electric and electronic components must comply with legislation and local regulations on toxic, harmful and polluting substances.
- Disconnection from the main supply must always be performed by a qualified electrician using suitable equipment.

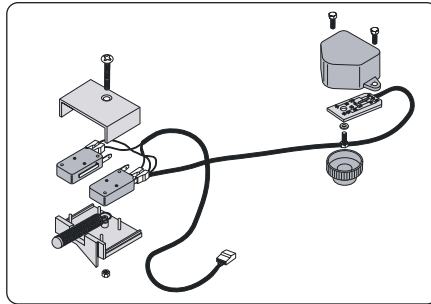


SPECIFIC DESCRIPTION ACER

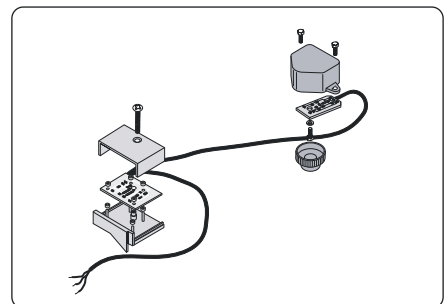




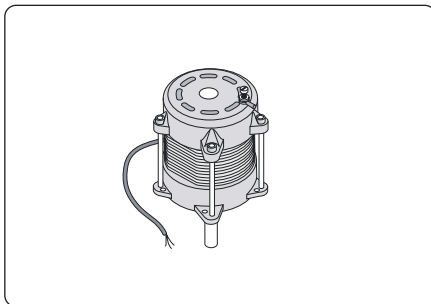
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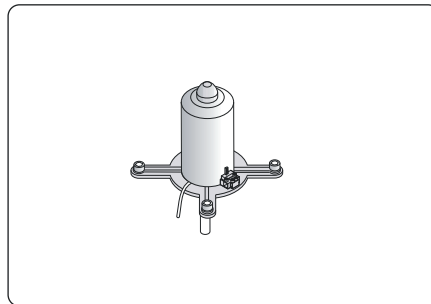
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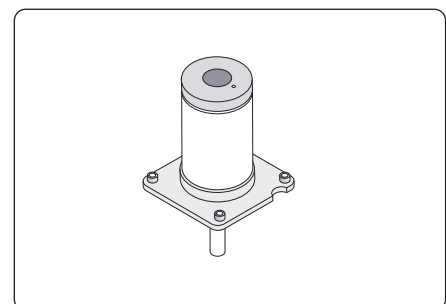
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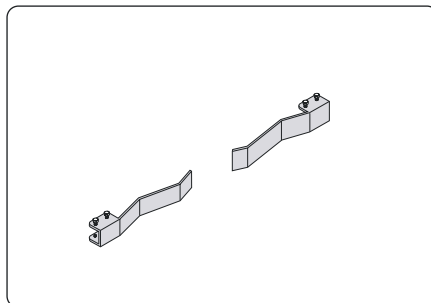
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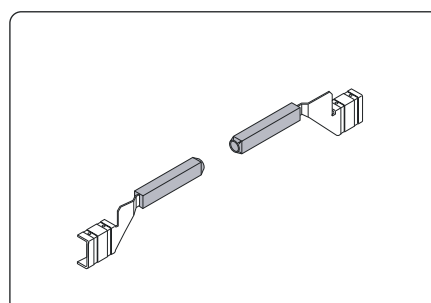
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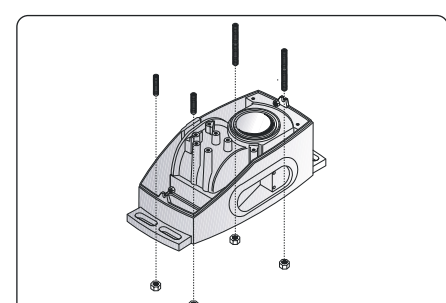
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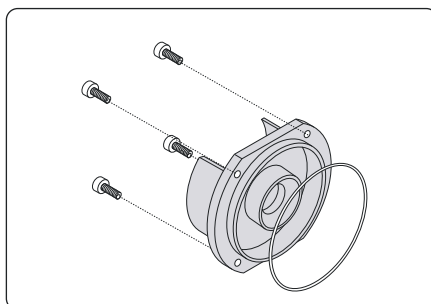
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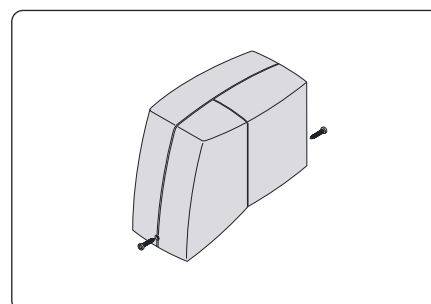
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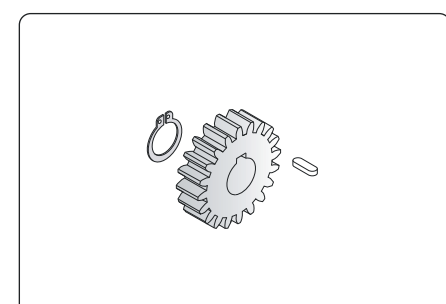
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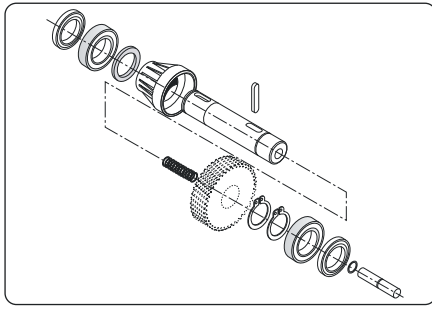
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5RI2520000 AC8-AC4 24-AC6 24-AC8 24
AC3RM24DL-AC6RM24DL
AC6-AC6R



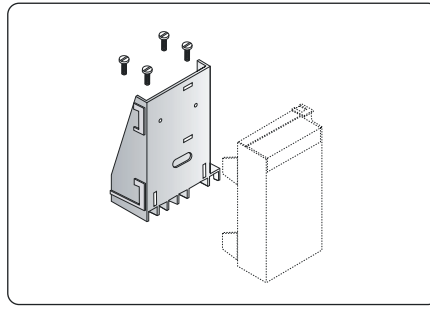
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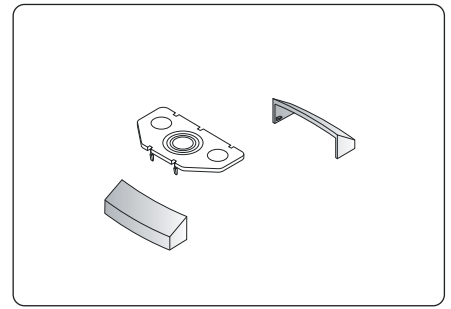
5RI2550000 AC8-AC4 24-AC6 24-AC8 24
AC6-AC12-AC12R-AC3RM24DL
5RI2560000 AC4-AC4R



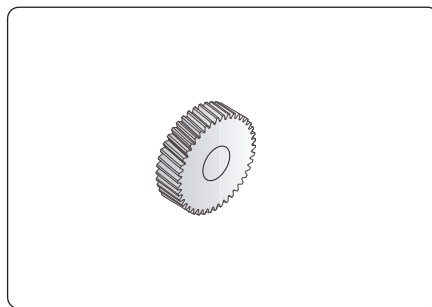
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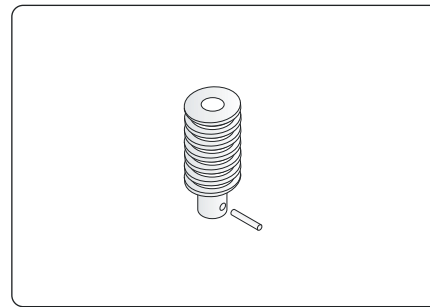
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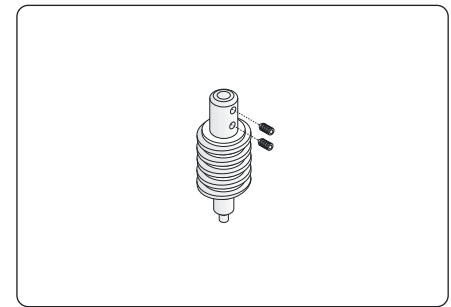
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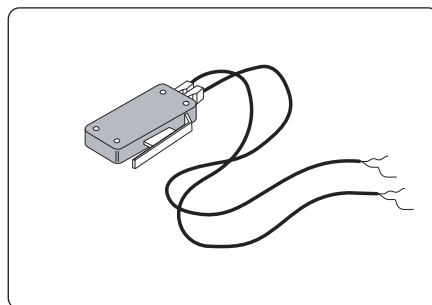
5RI2600000 AC4-AC6-AC4R-AC6R-AC4A24
AC6A24-AC6RM24DL
5RI2610000 AC3RM24DL
5RI2620000 AC8 24
5RI2620000 AC8-AC12-AC8R-AC12R



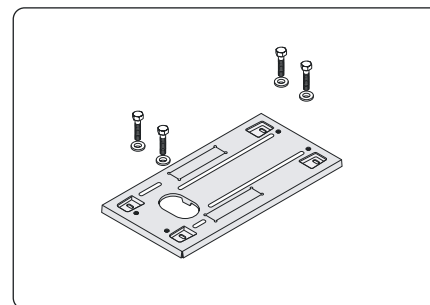
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ACA 24-AC6 24-AC6R
AC6RM24DL
5RI2640000 AC8A 24-AC8A 24M



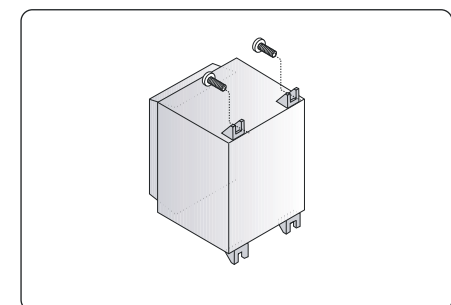
5RI2650000 AC3RM24 DL



5RI2670000 AC4R-AC6R-AC4 24P



5RI268000 ACER
5RI268000 ACER SIMPLY



5RI2690000 AC4-AC6-AC8
5RI2700000 AC4A 24-AC6A 24
5RI2720000 AC8A 24-AC3/6RM24DL
5RI2730000 AC4R-AC6R-AC8R-AC12R

Declaration of conformity



under Directive 98/37/EC, appendix II, part B (Manufacturer's Declaration of CE Conformity)

LIFE Home Integration
Via S.Pertini 3/5
31014 COLLE UMBERTO (TV)

declares that the following product:

ACER operator for sliding gates

Satisfies the essential requisites established in the following directives:

- Low voltage directive 73/23/EEC and subsequent amendments,
- Electromagnetic compatibility directive 89/336/EEC and subsequent amendments,
- Radio and telecommunications equipment directive 1999/5/EC and subsequent amendments.

and satisfies the following standards:

- EN 12445:2000 Industrial, commercial and garage doors and gates – Safety in the usage of motorised doors – testing methods
- EN 12453: Industrial, commercial and garage doors and gates – Safety in the usage of motorised doors – Requisites
- EN 60204-1:1997 Machinery safety – Electric equipment of the machine – Part 1: general rules.
- EN 60950 Information technology equipment - Safety - Part 1: General requisites
- ETSI EN 301489-3:2001 Electromagnetic compatibility for radio equipment and appliances.
- EN 300220-3:2000 Radio equipment and systems – short band devices – Technical characteristics and testing methods for radio apparatus with a frequency of 25 to 1000 MHz and powers of up to 500mW.

The Manufacturer also declares that it is not permitted for the abovementioned components to be used until such time as the system in which they are incorporated is declared conform to directive 98/37/EC.

COLLE UMBERTO _____

Name of Signor:

MICHELE RUI

Position:

PRESIDENT

Signature:



Address: Factory 19, 5 Lyn Parade, Prestons NSW 2170

Telephone: + 61 2 9607 4100

Telefax: + 61 2 9600 8882

http: www.homelife.net.au

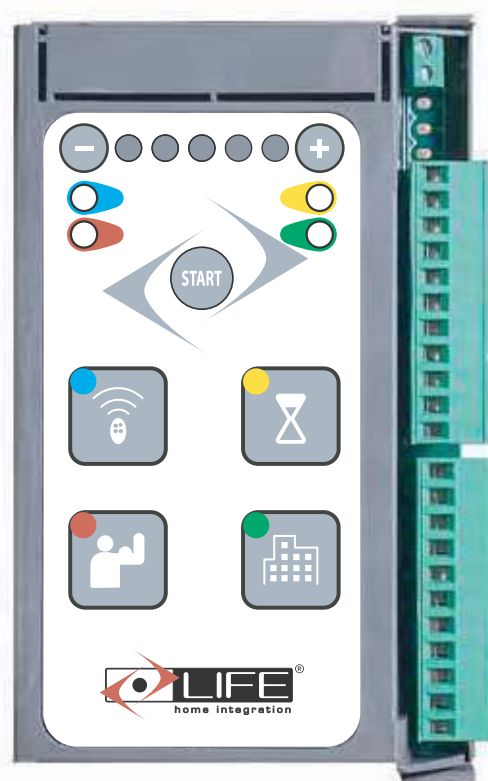


RG1R DL

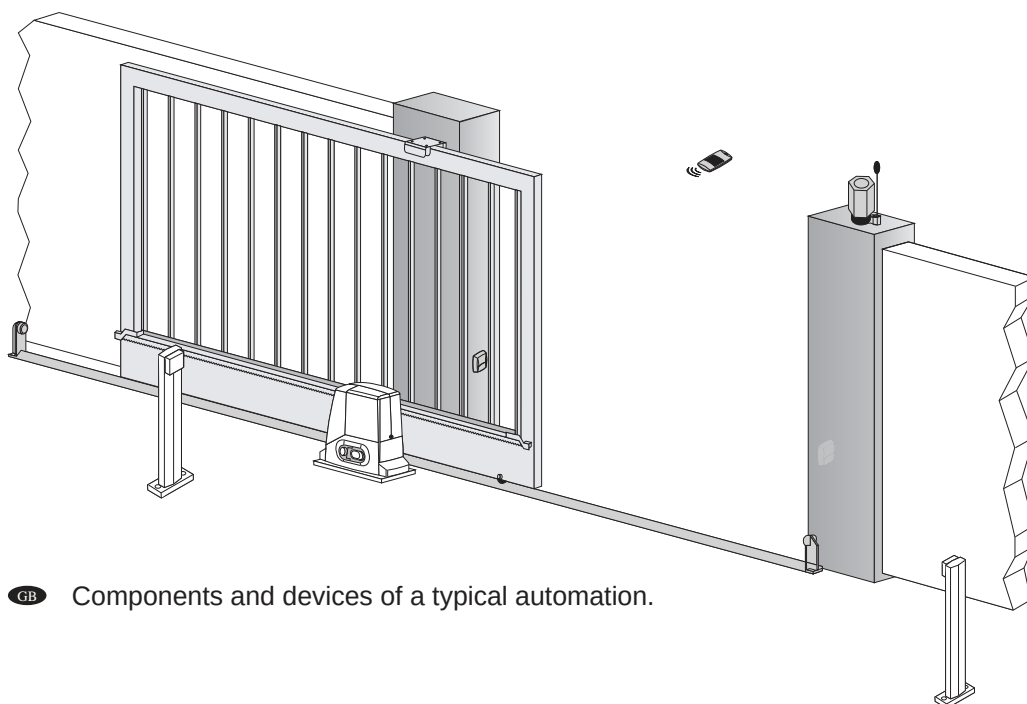
RG1R UNI DL

GB

CONTROL UNIT FOR AUTOMATIONS FITTED WITH 230 V MOTORS
INSTRUCTIONS AND WARNINGS FOR INSTALLATION, USE AND MAINTENANCE.

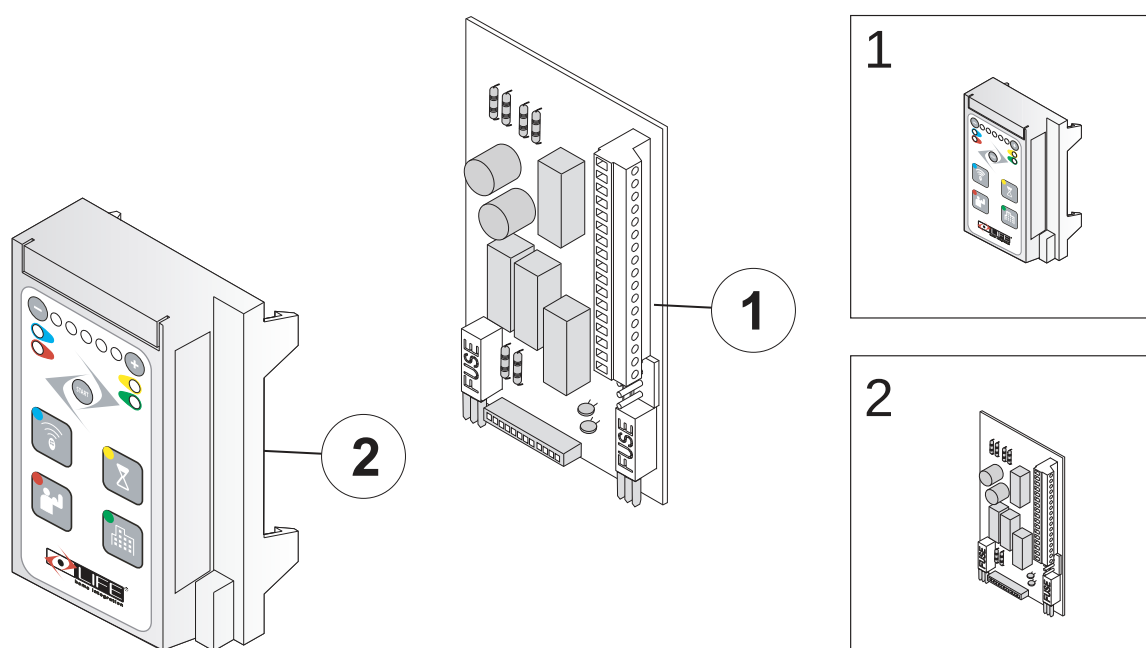


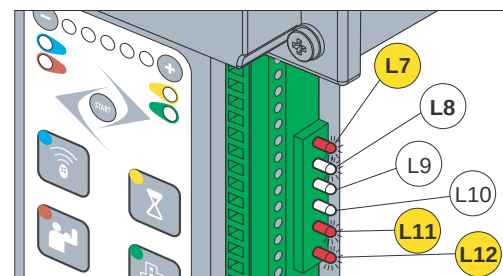
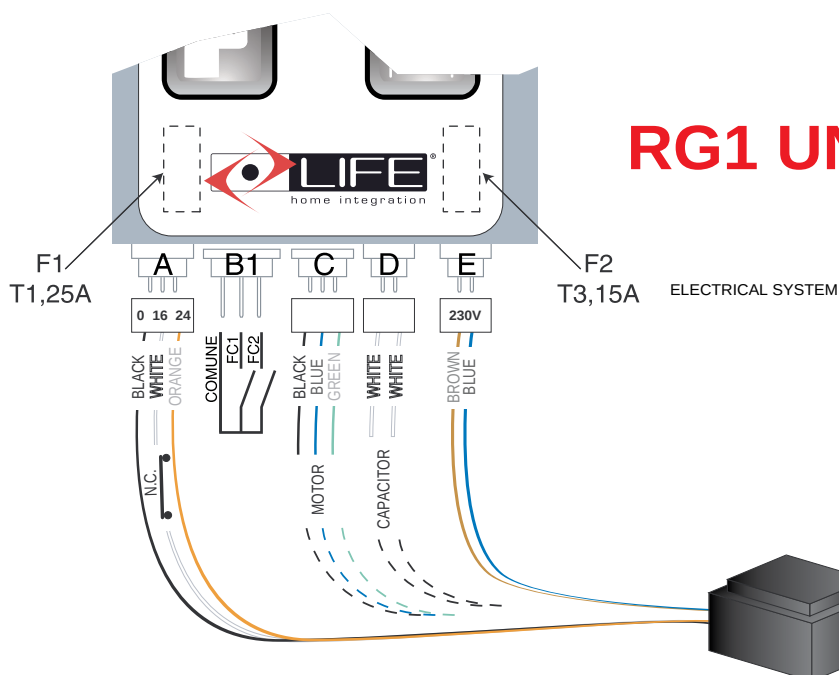
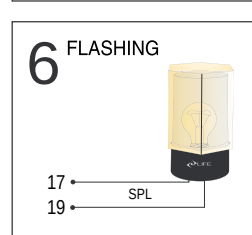
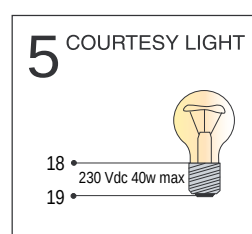
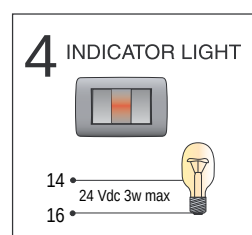
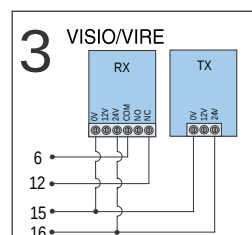
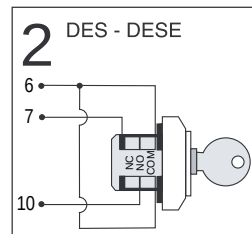
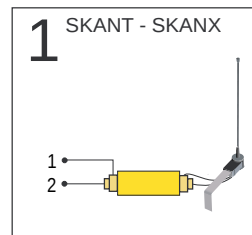
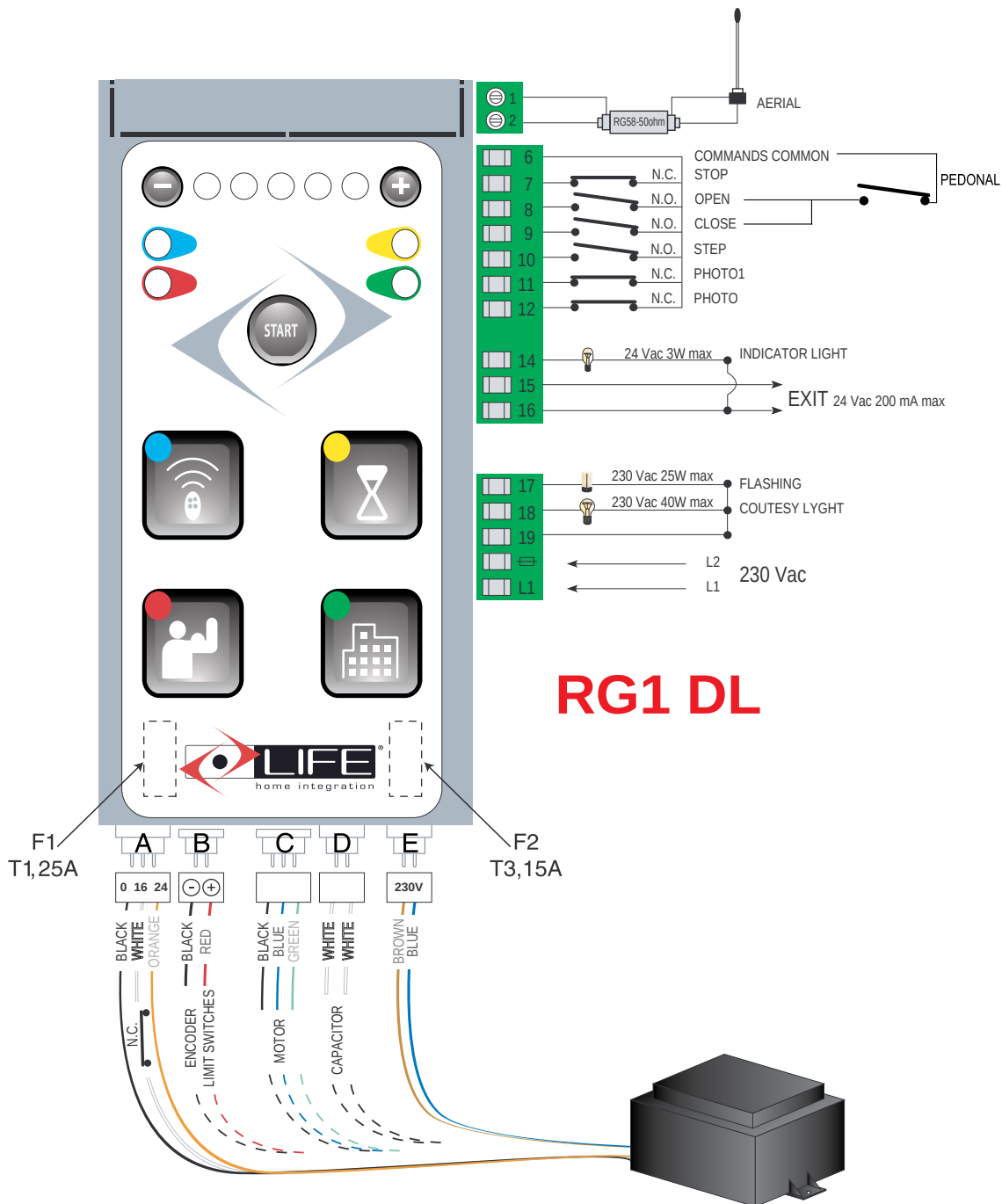
STANDARD INSTALLATION



GB Components and devices of a typical automation.

Electronic control unit



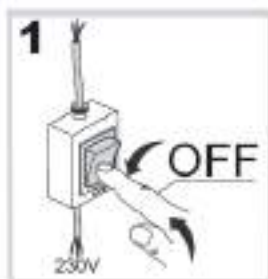




Energy Saving

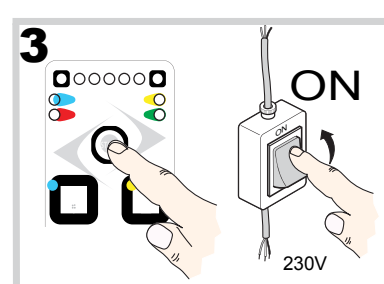
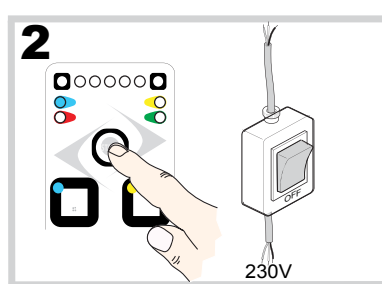
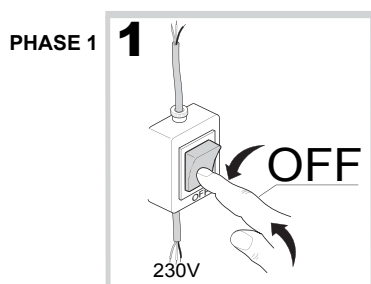
In order to save energy, we have introduced the function

Energy Saving. 10 minutes after the end of programming of the control board, the LED of the keyboard go out and it is no more possible to use the control board. To get the control board working again, switch it off and on.



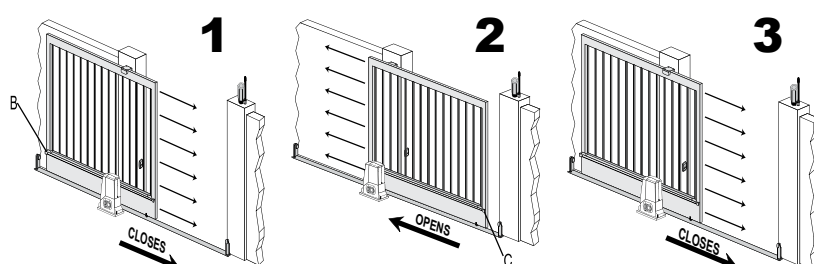
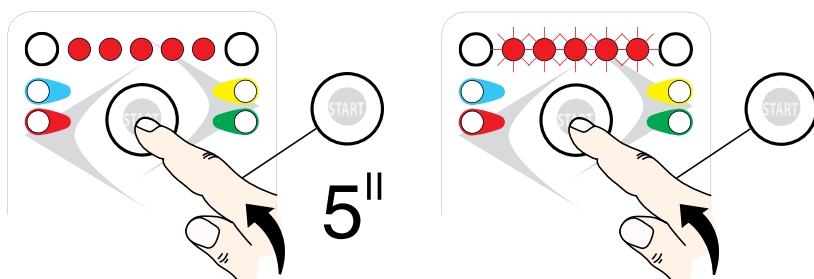
PROGRAMMING THE CONTROL UNIT

Ensure gate is in central position (half open) and manual release is locked before proceeding



POWERING UP - With the power off, hold the start button down ,reinstate the power supply and release the button the red led's will flash

PHASE 2



PROGRAMMING THE TRAVEL

- Press start button for 5 seconds, the 5 LEDs will light and then start flashing.
- Press the start button again and the gate starts rolling, if it opens press again to reverse the movement. The first activated limit switch has to be the one of the closing system.

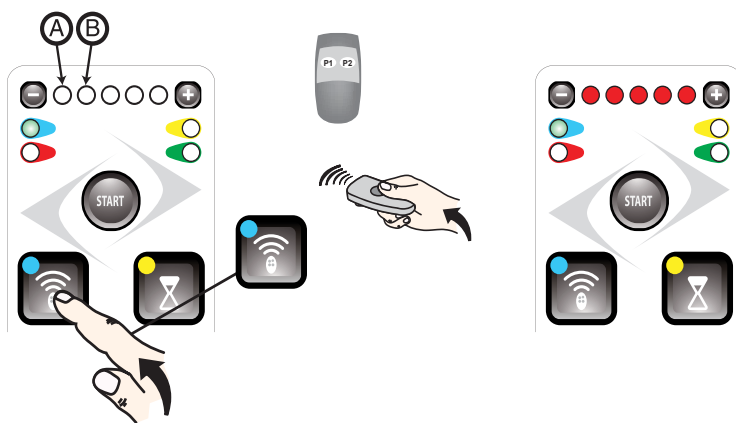
The automation will perform, in sequence, a closure (1), an opening (2), a closure (3).

N.3 Not for RG1R DL UNI version.

Once programming is complete, the two green LEDs will flash and the red led (LH) will light.

Should the result obtained not be satisfactory, repeat the whole process.

PHASE 3



The automation is now programmed.

SEMIAUTOMATIC mode is enabled: by giving the 'STEP' command, the automation changes movement following the sequence 1 – **OPEN** 2 – **STOP** 3 – **CLOSE** 4 – **STOP**. Automatic re-closure is not enabled.

Once programming is complete the **START** button acts as a step command

PROGRAMMING RADIO TRANSMITTERS TOTAL OPENING COMMAND

- Press the radio icon button (top left) once the left green led will light and the first (L to R) of the top 5 led's will light.
- Hold down the button on the transmitter that you want to perform a total opening of the gates. Once the top 5 led's light the transmitter has been coded.
- To exit wait 25 seconds or push the radio icon button twice.

PEDESTRIAN OPENING COMMAND (ACTIVE ON MOTOR 1)

- Press the radio icon button (top left) twice. The left green led will light and the second (L to R) of the top 5 led's will light.
- Hold down the button on the transmitter that you want to perform a pedestrian opening of the gates. Once the top 5 led's light the transmitter has been coded.

1 WIRING AND CONNECTIONS

- Before commencing wiring and connection work, read the **SAFETY INSTRUCTIONS AND WARNINGS** and **INSTALLATION INSTRUCTIONS AND WARNINGS** chaps carefully.
- All wiring and connection operations must be carried out with the control unit disconnected from the electricity supply. If the disconnection device is not in view, display a sign reading: "ATTENTION: MAINTENANCE WORK IN PROGRESS".

1.1 Control unit connections

Terminals	Description (SEE WIRING DIAGRAM on page 2A)	
1	AERIAL: aerial sheath input	Use a RG58- 50ohm cable.
2	AERIAL: aerial cable input	
6	COMMAND AND PHOTOCELL COMMON: for stop, open, close, step, photo and +12V inputs.	
6 - 7	STOP: programmable NC input, commands gate stoppage. Can be connected to safety devices such as an emergency stop button. When the command is released automatic closure never occurs and a new movement command must be given. Leave jumpered if no device is envisaged.	
6 - 8	OPEN: NO input, commands gate opening.	
6 - 9	CLOSE: NO input, commands gate closure.	
6 - 10	STEP: NO input, commands gate movement according to the following cycles: SEMI-AUTOMATIC MODE: Open, stop, close, stop. Automatic mode: open, pause, close, pause.	
6 - 11	PHOTO1: programmable NC input for photocells or safety devices. Causes gate stoppage during both opening and closure. Motion resumes during opening when the photocell or safety device is disengaged. Leave jumpered if no device is envisaged.	
6 - 12	PHOTO: NC input for photocells or safety devices. Does not intervene during gate opening; during closure causes reversal of gate motion until open. Leave jumpered if no device is envisaged.	
16 - 14	INDICATOR LIGHT: 24Vac 3W max output, for connecting an indicator light that copies the function of the flashing light during movement and that remains on when the gate is open.	
16 - 15	USCITA 24 Vac: per alimentazione di vari dispositivi, 200 mA max.	
16	COMMON, INDICATOR LIGHT, 24 V ac OUTPUT	
19 - 17	FLASHING LIGHT: 230 Vdc 25W max output for connecting a SPLENDOR SRL flashing light characterised by three flashing modes: 1) slow during door opening; 2) fast (flashing times halved) during closure. 3) three flashes and a pause to indicate a fault state or travel identification.	
19 - 18	COURTESY LIGHT: 230 Vdc 40W max. output for connecting a courtesy light that switches on at the start of each movement (opening or closure and is characterised by an fix for 30 sec.)	
19	FLASHING OR COURTESY LIGHT POWER SUPPLY COMMON	
L 2 L 1	230Vac 50 Hz power supply	
N.C. = normally closed contact – NO = normally open contact		

1.1.1 Control unit wiring diagram of the lower part

Terminals	Description			
A	0	BLACK CABLE	COMMON ELECTRONIC AND AUXILIARY POWER SUPPLY	
	16	WHITE CABLE	GEAR MOTOR RELEASE SWITCH	
	24	ORANGE CABLE		
B	-	BLACK CABLE	STOP PLATE and ENCODER	
	+	RED CABLE		
B1	COMMON			
	FC1			
	FC2			
C	CLOCKWISE ROTATION		BLACK	230Vac MOTOR OUTPUT
	COMMON		DARK BLUE	
	ANTI-CLOCKWISE ROTATION		GREEN	
D	CAPACITOR			
E	BROWN CABLE		TRANSFORMER POWER SUPPLY	
	BLUE CABLE			

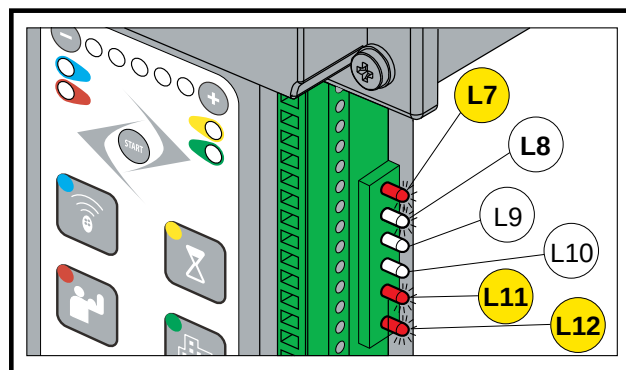
ATTENTION: the connections pre-wired by the manufacturer may not be altered under any circumstances.

1.1.2 Indicator LEDs

There is a row of 6 LEDs on the right hand side of the board, under the terminals. These LEDs are lit when the corresponding signal is present.

For N.C. inputs **STOP**, **PHOTO1** and **PHOTO**, the corresponding LEDs **L7**, **L11** and **L12** are normally on.

For the N.O. inputs **OPEN**, **CLOSE** and **STEP**, the corresponding LEDs **L8**, **L9** and **L10** will be switched off. These LEDs therefore indicate any malfunction of the connected devices.



1.2 List of electric cables

The cables needed may vary depending on the installation and type and quantity of devices installed.

The cables used in the installation must be IEC 60335 compliant.

Pos.	Connection	Type of cable
1	Electricity supply line	3x1,5 mm ² cable
2	Power supply	Cable supplied with Schuko socket
3	Flashing light	2x1 mm ² cable
4	Radio aerial	Screened RG58 50 Ω cable
5	Tx Photo	2x1 mm ² cable
6	Rx Photo	4x1 mm ² cable
7	Selector	3x1 mm ² cable
8	Internal button panel.	3x1 mm ² cable
9	Sensitive strip (signal)	2x1 mm ² cable

FUSES

Two internal Fuses

a)F1 protects the secondary 24v supply against transformer overload
Technical: Mini fuses 5x20 T10 A certificated by IEC 60127 or EN 60127

b)F2 protects the primary 24v supply against motor overload
Technical: Mini fuses 5x20 T1 A certificated by IEC 60127 or EN 60127

ATTENTION: the cables used must be suited to the type of installation.

It is the Fitter's responsibility to choose appropriate material.

- Use the power supply cable provided with the operator only.
- The power cable provided may not be extended or shortened
- All wires must be unsheathed as little as possible (6mm at the most), as close as possible to the connection terminals, in order to prevent accidental contact with live parts should the cables disconnect from the terminals.
- Do not pre-seal cables to be fastened to the terminals using screws.
- If it is possible that wires subject to voltage higher than 50 Volt RMS and very low voltage safety wires may come into contact with one another, wires with voltage higher than 50 volt RMS must be insulated with a sheath; or the very low voltage safety wire must have an insulating sheath at least 1mm thick.
- No external connection cables must be of the flat twin tinsel cord type.

1.2.1 Setting up the electric system and connection to the mains supply

This manual does not describe how the electrics system should be prepared for connection to the mains. It does, however, give the following warnings:

- **The electricity supply line must be installed and connected by an authorised electrician or professional fitter.**
- **The electricity supply must be adequately protected against short circuits and static discharge.**
- **The power supply network must contain an omnipolar circuit breaker with a contact opening distance equal to or greater than 3.5 mm that assures the complete disconnection of the power supply.**

1.2.3 Control unit connections

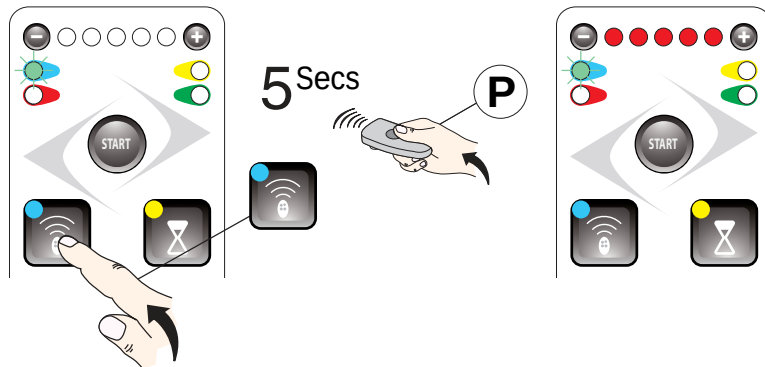
Fitters must make the connections of the 230 Vac 50 Hz electricity supply, and the various automation devices.

Connections between the control unit, motor, encoder and transformer have already been performed by the Manufacturer.

- Once the connections to the control unit have been made, the Fitter must use bands to join adjacent wires into groups of 2, 3 or 4 in order to prevent them coming away from the terminal board: bands must be attached as close as possible to the terminals, no more than 10mm away, taking care not to damage wire insulation. No cable may remain unpaired.
- The bands are only for unsheathed cables (sheathed cables are held in place by the sheath).
- Pay careful attention not to pair wires with voltages higher than 50 Volt RMD with lower voltage wires.
- The wiring performed internally by the manufacturer is already equipped with clamping bands.

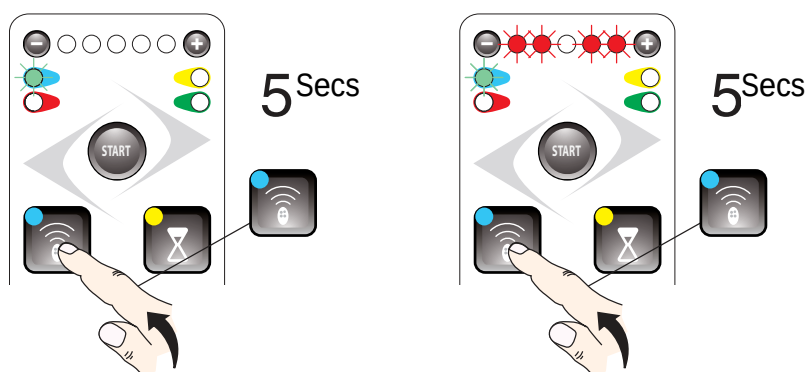
DELETING RADIO CONTROL TRANSMITTERS

The control unit is fitted with a built-in radio receiver with a 1 channel 1000-code memory, with a 433.92 MHz frequency with LIFE Rolling Code and Auto code encoding.



DELETING A SINGLE RADIO TRANSMITTER

- Press the radio icon button (top left) for 5 seconds. The left green led will light and start flashing.
- Hold down the button on the transmitter you wish to delete until all the top 5 led's light. The transmitter has been deleted
- To exit wait 25 seconds or push the radio icon button once.



DELETING ALL RADIO TRANSMITTERS.

- Press the radio icon button (top left) for 5 seconds. The left green led will light and start flashing.
- Press for five more seconds, the first two and the last two led's will flash alternatively. All transmitters have been deleted
- To exit wait 25 seconds or push the radio icon button once.

PHOTOCELL FUNCTIONS

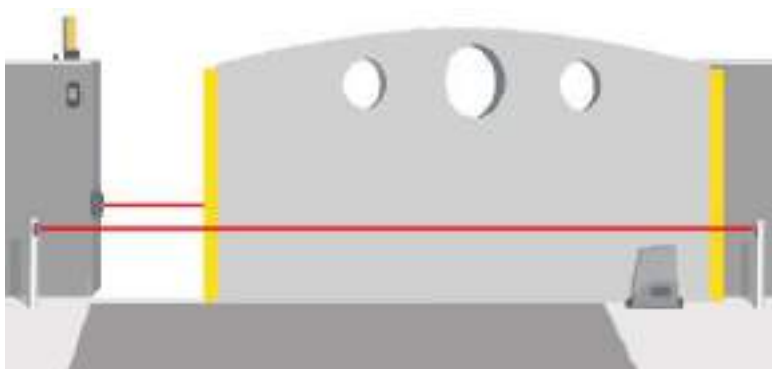


Photo Input

- Opening - No effect, continues to open.
- Closing - Re opens.

Photo1 input

- Opening - Stops and continues opening when photocells are cleared.
- Closing - Stops and then reopens when photocells are cleared.

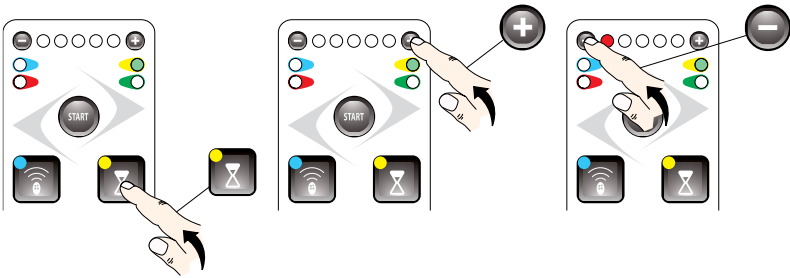
Photo2 input

- Opening - Stops and recloses slightly. (It will close fully after a pause time if set)
- Closing - No effect.

3.1.2 Automatic reclosure

Automatic reclosure is activated after a preset PAUSE TIME.

In this mode, by pressing the 'STEP' key, the automation changes its motion according to the sequence 1 – OPEN 2 – PAUSE 3 – CLOSE 4 - PAUSE; for example, if the automation is opening and one selects the step command on the remote control, the automation stops in pause; conversely, if the automation is closed, when the step command is given it opens. PAUSE TIME is intended as the pause time before automatic re-closure.



Press - and + to set the various PAUSE TIME values.

Wait 25 seconds or press the pause icon again to quit.

OPEN » PAUSE » CLOSE » PAUSE

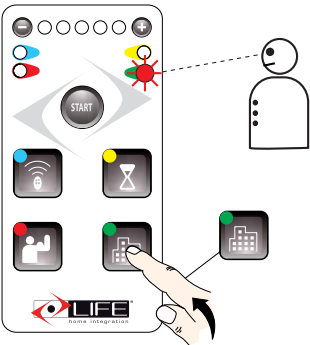
Press the pause icon the green LED (RIGHT) switches on:

- if none of the LEDs - ○ ○ ○ ○ ○ + is switched on, automatic reclosure is not enabled, to enable it press +;
- if at least one of the LEDs - ● ○ ○ ○ ○ + is switched on, automatic reclosure is enabled, to deactivate it press - until all the LEDs switch off.

LEDS ON	PAUSE TIME
- ○ ○ ○ ○ ○ +	AUTOMATIC RE-CLOSURE IS NOT ENABLED
- ● ○ ○ ○ ○ +	5 s
- ● ● ○ ○ ○ +	10 s
- ● ● ● ○ ○ +	30 s
- ● ● ● ● ○ +	60 s
- ● ● ● ● ● +	120 s

3.1.3 OPTION MENU 1

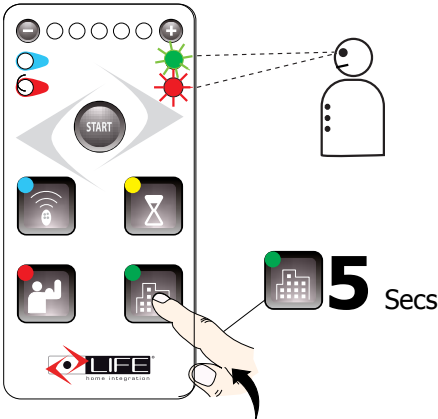
Press the house icon to enter OPTION menu, press repeatedly the house icon to select further options, the flashing led shows the position, by pressing button + the function is activated (red led on), by pressing button- the function is deactivated.



LEDS ON	OPTIONS 1
- ○ ○ ○ ○ ○ +	NO FUNCTIONS ACTIVATED
- ● ○ ○ ○ ○ +	Block of apartment: Step-by-step in opening
- ○ ● ○ ○ ○ +	Modifies the function in: OPENING-STOP-CLOSING-STOP
- ○ ○ ● ○ ○ +	Automatic 2 Steps: OPENING - CLOSURE
- ○ ○ ○ ● ○ +	Input Stop becomes PHOTO2, the photocells intervenes in opening with brief inversion.
- ○ ○ ○ ○ ● +	CLOSING PASSING BY: passing by the photocells (PHOTO), the automation closes after 5".

OPTION MENU 2

Press the option button for 5 seconds, then press in sequence to scroll through the options as shown by the five led's at the top. The flashing of the led indicates the option selected. The + button is used to select the function indicated by the led staying lit. The - button will de select the option. To exit continue to scroll through to option 5.



LEDS	OPTIONS 2
- ○ ○ ○ ○ ○ +	NO FUNCTIONS ACTIVATED
- ● ○ ○ ○ ○ +	Soft Start
- ○ ● ○ ○ ○ +	Preflashing
- ○ ○ ● ○ ○ +	Lightning in pause
- ○ ○ ○ ● ○ +	* Electronic heater
- ○ ○ ○ ○ ● +	Exclusion of deceleration

* By activating the heater, the entry becomes entry PHOTO1 THERMOSTAT.
When the contact is closed, the heater is on, in the opposite with the contact open the heater is turned off.

Functions

Courtesy light

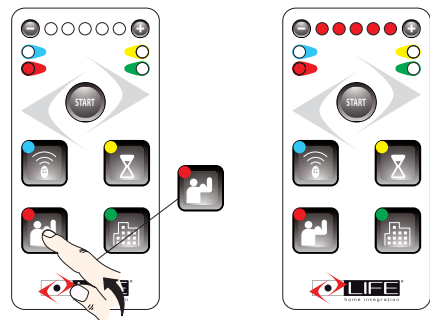
The courtesy light function switches a light on during any automation movement. The light remains on after the last manoeuvre for a 30-second period.

Deceleration in opening and closure

The automation decelerates in the final stretches of opening and closure.

FORCE

The force function regulates the thrust and the speed of the automation.



Wait 25 seconds or press  again to quit.

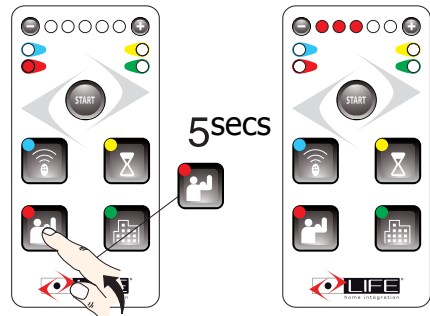
- Press the force button (bottom left) and the left red led switches on.
- Press the + and - buttons to set the force values.
- The force value is indicated by the 5 led's at the top of the board.
- Wait 25 seconds or press the force button again to quit

LEDS ON	FORCE VALUE
	Minimum
	
	
	
	
	Maximum

OBSTACLE DETECTION

The automation is fitted with an obstacle detection system. The automation inverts its movement when it strikes an obstacle during the opening and closing phases.

1. During the closure phase, if the control unit identifies an obstacle, the automation inverts the motion and performs a complete opening. If the obstacle is detected 3 times consecutively, the automation stops in the open position awaiting a command.
2. If the control unit identifies an obstacle on opening, the automation performs a short reversal of motion, before stopping awaiting a command.



Wait 25 seconds or press  again to quit.

- Press the force button (bottom left)for 5 seconds and the left red led switches on and then goes off.
- Press the + and - buttons to set the obstacle detection values.
- Wait 25 seconds or press the force button again to quit

LEDS ON	OBSTACLE DETECTION
	NO OBSTACLE DETECTION
	MINIMUM
	
	
	
	MAXIMUM

TROUBLESHOOTING

This chapter describes the most frequently encountered problems with the solutions for resolving them. In certain cases, it is explicitly envisaged that operations be performed by a professional fitter: these indications must be followed in order to avoid exposing oneself to serious risks.

Malfunctions indicated on the control unit

The malfunctions detected by the control unit are indicated through the lighting of the 5 LEDs on the display.

The control unit also indicates the presence of a fault on the exterior through the flashing lamp: three flashes and a pause, if the motor is in motion.

SIGNAL	MALFUNCTION	ACTION	POSSIBLE SOLUTION
	Closure stop plate	The control intervenes blocking the operator and switching it to dead man mode (persistent commands) and at reduced speed.	Try to perform a complete two-way travel (at reduced speed and with persistent commands). If the problem persists or arises frequently it is necessary to call the assistance service.
	Opening stop plate		
	Encoder	The control intervenes locking the automatism.	Try to give further commands. If the problem persists or arises frequently it is necessary to call the assistance service.
	Obstacle	The check intervenes inverting motion, i.e. performing an opening, and when it reaches the end of the stroke, it awaits a new signal (even in condominium mode); however, if the system is opening, it intervenes inverting the motion for a short stretch (3/4 cm) and then stopping until such time as new commands are given.	N.B. Obstacle detection sensitivity regulation is described in the ADJUSTMENTS chap.
	Fotocélulas	The check intervenes keeping the system in stop conditions.	Check the phototest setting and try to give another command to repeat the phototest. If the problem persists or arises frequently it is necessary to call the assistance service.
	This class includes various incorrect and unsafe operation situations.	The control intervenes by passing the system to the operation condition with dead man command and reduced speeds.	N.B. In this situation release the automation and call technical assistance.

N.B. if the problems persist it is absolutely necessary to call the assistance service.

GENERAL INFORMATION

It is strictly forbidden to copy or reproduce this instruction manual without written permission to do so and subsequent verification by **LIFE home integration**. Translation into other languages of all or part of the manual is strictly forbidden without previous written authorisation from and subsequent verification by **LIFE home integration**. All rights on this document are reserved.

LIFE home integration will not accept responsibility for damage or malfunctions caused by incorrect installation or improper use of products and Users are therefore recommended to read this manual carefully. **LIFE home integration** will not accept responsibility for damage or malfunctions caused by the use of the automation together with the devices of other manufacturers; such action will render the warranty void.

LIFE home integration will not accept responsibility for damage or injury caused by non-compliance with the installation, set up, maintenance and use indications contained in this manual and the safety instructions described in the **SAFETY INSTRUCTIONS AND WARNINGS** chapter.

With the aim of improving its products, LIFE home integration reserves the right to bring about alterations to them at any time, without giving prior notice. This document conforms to the state of the automation at which it is provided when released for sale.

INFORMATION ON THE MANUFACTURER

LIFE home integration is the manufacturer of the **RG1 24DL** control unit (referred to for short as "control unit") and the owner of all rights concerning this document.. The Manufacturer's information as required by Machinery Directive 98/37/EC is given below:

• Manufacturer:	LIFE home integration
• Address:	Via I Maggio, 37 – 31043 FONTANELLE (TV) Wlochy
• Telephone:	+ 39 0422 809 254
• Fax:	+ 39 0422 809 250
• http:	www.homelife.it
• e-mail:	info@homelife.it

The identity plate bearing the information on the Manufacturer is fixed to the control unit. The plate specifies the type and date (month/year) of manufacture of the product.

For further information on technical and/or commercial issues and technician call-out and spares requests, Clients may contact the Manufacturer or area representative from which the product was purchased.

INTENDED USE

- The **RG1 UNIR DL** control unit has been exclusively designed to command 1 electromechanical operator with 230 Vac power supply destined to motorising 'residential' type leafs. Any usage differing from that described above is forbidden.
- The control unit may only be used with other LIFE products.
- The manufacturer declines all responsibility for damage caused by improper use. All risks are the fitter's responsibility and the warranty shall be rendered void.
- The control unit may not be installed or used in potentially explosive environments.
- Motorised gates must conform to current European standards and Directives, including EN 12604 and EN 12605.
- The control unit may only be used when in perfect working order and in compliance with the intended use, in the awareness of safety and hazard conditions and in compliance with the instructions for installation and use.
- Any dysfunctions that may pose threats to safety must be eliminated immediately.
- The control unit may not be used in environments prone to flooding.
- Do not use the operator in environmental conditions characterised by harsh atmospheric agents (e.g. salty air).

SAFETY INSTRUCTIONS AND WARNINGS

General instructions and warnings

- This manual is designed for use by **PROFESSIONAL FITTERS** only. Installation of the control unit requires practical and theoretical knowledge of mechanics, electrics and electronics as well as current sector legislation and regulations.
- Once the control unit has been installed, it is forbidden for users to perform any operation on the control unit even following the instructions in this manual, which, as mentioned previously, are intended for use by qualified personnel only.
- Fitters must operate in compliance with the following: law 46/90, directive 98/37/EC, 73/23/EEC, 89/336/EEC and subsequent amendments. He/she must also make constant reference to harmonised standards EN 12453 and EN 12445.
- The indications given in this manual must always be observed when installing, connecting, adjusting, testing and setting the control unit. The Manufacturer declines all responsibility for damage or injury caused by non-observance of the instructions contained in this manual.
- The Manufacturer declines all responsibility for damage and faults to the control unit caused by non-observance of the instructions contained in this manual.
- Keep this manual in a safe and easily accessible place so that it can be consulted rapidly when necessary.
- During installation, connection, trial run and usage of the control unit, observe all applicable accident prevention and safety regulations.
- In the interests of safety and optimal functioning of the control unit, only use original spares, accessories, devices and fastening apparatus.
- Do not perform alterations on any control unit device or component. This type of operation may cause malfunctions. The manufacturer declines all responsibility for damage caused by products that have been modified.
- Should liquids penetrate inside the control unit, disconnect the electricity supply and contact the Manufacturer's Assistance Service immediately; use of the control unit in such conditions may cause hazard situations.
- In the event of long periods of inactivity, in order to prevent the leakage of harmful substances from the battery (optional), it should be removed, stored in a dry place and recharged periodically.
- In the case of faults or problems that cannot be resolved using the information contained in this manual, contact the Manufacturer's assistance service.

Storage instructions and warnings

- The Manufacturer declines all responsibility for damage and faults to control unit functioning caused by non-compliance with the storage instructions given below.
- The control unit must be stored in closed, dry places, at room temperatures of between -20 and +70°C and raised off the ground.
- Keep the control unit away from sources of heat and naked flames, which could damage it and cause malfunctions, fires or hazard situations.

INSTALLATION

ATTENTION: Important safety instructions. Follow all instructions carefully, incorrect installation may cause serious injury.

Before commencing installation we highly recommend reading the instructions and warnings contained in this manual carefully (see the **SAFETY INSTRUCTIONS AND WARNINGS** Chap) and observing the instructions it contains.

Instructions and warnings for installations

- Before commencing installation read the **SAFETY INSTRUCTIONS AND WARNINGS** chapter carefully
- The **PROFESSIONAL FITTER** who installs the control unit is responsible for performing risk analysis and regulating the automation's safety devices consequentially.
- The Fitter must check that the temperature range declared on the control unit is suited to the place in which the device is installed.
- Any normally open/off buttons installed for the activation of the operator must be positioned so that they are within view of the gate but distant from moving parts. Unless said commands operate using keys, they must be positioned at a minimum height of 1.5m and not accessible to unauthorised persons.
- During installation, make constant reference to harmonised standards EN 12453 and EN12445.
- Ensure that the individual devices to be installed are compatible with the **RG1 UNIR DL** control unit. Do not proceed if even just one device is unsuitable for the intended use.
- Ensure that the place of installation of the central unit is not prone to flooding, does not contain sources of heat or naked flames, fires or hazard situations in general.
- During installation, protect control unit components in order to prevent liquids (e.g. rain) and/or foreign bodies (earth, gravel, etc) penetrating inside.
- Connect the control unit to a power supply line created in compliance with current regulations and earthed and fitted with a power supply sectioning switch.
- Wrapping materials must be disposed of in compliance with local regulations.
- Wear protective goggles when making holes for clamping.

In the event of work at heights of over 2m from the ground, for example for the installation of the indicator lamp or aerial, fitters must be equipped with ladders, safety harnesses, protective helmet, and all other equipment required by law and the standards governing this kind of work. Refer to Directive 89/655/EEC amended by 2001/45/EC.

TESTING AND TRIAL RUN

- The testing and trial run must be performed by a **COMPETENT PERSON** supervised and aided by a **PROFESSIONAL FITTER**. It is the responsibility of the person who tests and sets up the automation (of which the control unit is a part) to perform the checks required in accordance with the risks existing and to check conformity with the relevant legislation and standards, in particular with EN standard 12445, which governs the methods for performing trials on gate automations and EN standard 12453 that specifies the performance requisites concerning safety of use.
- The testing and trial run are the most essential phases of installation for guaranteeing maximum operating safety.
- The checks and procedures for testing may also be used for routine checks on the automation and its devices.
- The automation may only be tested if a non-hazardous force tolerance has been set. Force tolerance must be adjusted to a minimum value so as to exclude the danger of injury during closure.
- Adjust the maximum force in line with EN standard 12445.
- Never touch the gate or moving parts when they are in motion.
- Remain at a safe distance when the gate is in motion: only pass when the gate is completely open and immobile.
- In the event of malfunctions (noisiness, jerky movements, etc.) suspend the use of the automation immediately: failure to observe this rule may entail serious hazards, risks of accidents and/or serious damage to the gate and the automation.
- Always remember that the following residual risks exist when the gate is in movement:
 - a) impact and crushing against the main closure edge (against the single leaf or between the two leaves);
 - b) impact and crushing in the opening area;
 - c) shearing between the moving and the fixed guides and support during movement;
 - d) mechanical risks caused by movement.

Testing

During testing, ensure that the measurement of the gate's impact force has been performed in accordance with EN standards 12445 and 12453.

- Check that the indications given in the **SAFETY INSTRUCTIONS AND WARNINGS AND INSTRUCTIONS AND INDICATIONS FOR INSTALLATION** chapters have been carefully observed.
- Ensure that the automation is correctly adjusted and that the protection and release systems are in good working order.
- Using the key selector or the radio control perform gate opening and closure tests and ensure that each movement of the gate corresponds to the control unit settings. Perform as many checks as necessary to be certain of perfect operation.
- Ensure the correct operation of the LEDs on the keyboard of the control unit (see specific manual).
- In particular, for photocell checks, check that there is no interference with other devices. Pass a cylindrical tube with a diameter of 5cm and a length of approximately 30 cm through the optic axis that connects the two photocells. Perform this check firstly close to the transmitter and then close to the receiver and lastly halfway between the two.
- In all three cases, the device must intervene by passing from the active state to the alarm state and vice versa, thus causing the action set on the control unit: for example, during a closure manoeuvre it must cause inversion of movement.
- Perform the photocell operation test required in compliance with EN standard 12445 p. 4.1.1.6. The results must satisfy EN standard 12453 p. 5.1.1.6.

ATTENTION: once the automation has been tested, the parameters set must not be altered. If further adjustments (e.g. alterations to the voltage value) are made, all the checks required for testing and compliance with EN standard 12445 must be repeated.

First usage

The automation may only be used for the first time once all the checks described in the **TESTING** chapter have been performed successfully. The automation may not be used in precarious or temporary conditions.

- a) **Compile a technical file for the automation, which must include at least:**
 - a general mechanical and electrical diagram,
 - risk analysis and solutions adopted for eliminating or reducing risks,
 - manuals of the individual components,
 - list of the components used,
 - instructions for use and warnings concerning use by the owner,
 - system maintenance record
 - declaration of the system's CE conformity
- b) Fix a CE marking plate to the gate, bearing at least the following information:
 - Name and address of the party responsible for installation and testing;
 - Type of automation,
 - model,
 - registration number,
 - year of installation,
 - CE mark.
- c) Fill in the declaration of conformity and give it to the owner of the automation.
- d) Compile the guide with the instruction manual (EN 12635 p. 5.3 and 5.4) and give it to the owner of the automation.
- e) Compile the maintenance and improvement log (EN 12635 p. 5.3) and give it to the owner of the automation.
- f) Compile the guide containing the instructions for maintenance that provides instructions concerning the maintenance of all automation devices (EN 12635 p. 5.3 and 5.5) and give it to the owner of the automation.
- g) Before the first use of the automation, the owner must have been given adequate information concerning hazards and residual risks.

SAFETY INSTRUCTIONS AND WARNINGS

Instructions and warnings for use

- It is the fitter's duty to perform risk analysis and inform the user/owner of any existing residual risks. Any residual risk detected must be recorded in writing in the operator manual.
- The following residual risks are usually present in moving gates: impact and crushing against the main closure surface (of the single leaf or between the two leaves); impact and crushing in the opening area; crushing between the mobile and fixed guide and support parts during movement; mechanical risks caused by movement.
- The Manufacturer will not accept responsibility for damage or injury caused by the non-observance of the information on use contained in this manual, and the failure to observe the safety indications given below.
- The Manufacturer declines responsibility for damage and malfunctions caused by non-compliance with the instructions for use.
- Keep this manual in a safe and easily accessible place so that it can be consulted rapidly when necessary.
- Before activating the gate ensure that all persons are at a safe distance.
- Never touch the gate or moving parts when they are in motion.
- Remain at a safe distance when the gate is in motion: only pass when the gate is completely open and immobile.
- Do not allow children to play with gate controls; do not leave radio controls or other control devices within children's reach.
- Prevent children from playing or standing in the vicinity of the gate or the control organs (radio controls). The same precautions should be adopted for disabled persons and animals.
- In the event of malfunctions (noisiness, jerky movements, etc.) suspend the use of the automation immediately: failure to observe this rule may entail serious hazards, risks of accidents and/or serious damage to the gate and the automation. Contact a **PROFESSIONAL FITTER** and in the meantime use the gate manually by disconnecting the operator (see the **OPERATOR/ACTUATOR RELEASE** chapter) **OPERATOR/ACTUATOR RELEASE** chapter) of the operator manual.
- In order to maintain the automation in efficient conditions, ensure that the operations indicated in the **MAINTENANCE** chapter are performed at the frequency indicated by a **PROFESSIONAL FITTER**.
- Examine the installation frequently in order to check that there are no signs of mechanical unbalance, wear and damage to the wires and assembled parts: do not use the operator until the necessary repairs or adjustments have been made.
- Should liquids penetrate inside the control unit, disconnect the electricity supply and contact the Manufacturer's Assistance Service immediately; use of the control unit in such conditions may cause hazard situations. The automation may not be used in these conditions, even with buffer batteries (optional).
- If a problem arises that cannot be resolved using the information contained in this manual, contact the Manufacturer's assistance service.

MAINTENANCE

Maintenance instructions and warnings

- Once the automation has been tested, the parameters set must not be altered. If further adjustments (e.g. alterations to the voltage value) are made, **ALL THE CHECKS REQUIRED FOR TESTING AND COMPLIANCE WITH STANDARDS MUST BE REPEATED.**
- The Manufacturer declines responsibility for damage or injury caused by non-compliance with the information provided in this manual and the safety instructions provided below.
- The Manufacturer declines all responsibility for damage and malfunctions deriving from non-compliance with the maintenance instructions.
- In order to keep the operator efficient and safe, follow the cleaning, checking and routine maintenance procedures as described in this manual. This is the owner's duty.
- Any checking, maintenance or repair work must be conducted by a **PROFESSIONAL FITTER**
- Always switch off the electricity supply in the event of malfunctions, breakdowns and before any other operations in order to avoid the gate from being activated.
- Always disconnect the operator's power supply before performing any maintenance or cleaning operation.
- The owner is NOT authorised to remove the control unit cover as it contains live parts.
- If the power cable is damaged, it must be replaced by the Manufacturer or its technical Assistance service or in any case a person with a similar qualification in order to avoid risks.
- If the power cable is damaged, it must be replaced by the Manufacturer or its technical Assistance service or in any case a person with a similar qualification in order to avoid risks.
- Do not perform technical or programming modifications on the control unit. Operations of this type may cause malfunctions and/or risk of accidents. The manufacturer declines all responsibility for damage caused by products that have been modified.
- In the event of intervention of automatic or fuse switches, before restoring function conditions identify and eliminate the fault. Request the intervention of a **PROFESSIONAL FITTER**.
- The disconnection and replacement of the pair of buffer batteries (optional) may be performed by a **PROFESSIONAL FITTER** only.
- If a fault that cannot be solved following the information contained in the present manual arises, contact the manufacturer's assistance service.
- All maintenance, repair or replacement of parts must be recorded in the maintenance log, which is **SUPPLIED AND INITIALLY FILLED IN BY THE FITTER**.

10.2 Routine maintenance

Every 6 months a **PROFESSIONAL FITTER** should repeat the series of tests described for automation testing (see **INSTALLATION MANUAL – TESTING AND TRIAL RUN** Chap.). – **TESTING AND TRIAL RUN** Chap.).

11 DEMOLITION AND DISPOSAL

- The control unit is constructed using various materials, which implies the adoption of different disposal procedures. Refer to regulations in force in the country in which the automation is installed, especially with regard to the buffer batteries (if present).
- If present the batteries must be removed from the control unit prior to disposal. Disconnect the control unit from the electricity supply before removing batteries.
- Contact qualified firms for disposal.

ATTENTION: operator disconnection from the mains supply must be performed by a qualified electrician using suitable tools.

Declaration of conformity



under Directive 98/37/EC, appendix II, part B (Manufacturer's Declaration of CE Conformity)

LIFE Home Integration
Via S.Pertini 3/5
31014 COLLE UMBERTO (TV)

declares that the following product:

RG1R DL control unit

satisfies the essential requisites established in the following directives:

- Low voltage directive 73/23/EEC and subsequent amendments,
- Electromagnetic compatibility directive 89/336/EEC and subsequent amendments,
- Radio and telecommunications equipment directive 1999/5/EC and subsequent amendments.

and satisfies the following standards:

- EN 12445:2000 Industrial, commercial and garage doors and gates – Safety in the usage of motorised doors – testing methods
- EN 12453: Industrial, commercial and garage doors and gates – Safety in the usage of motorised doors – Requisites
- EN 60204-1:1997 Machinery safety – Electric equipment of the machine – Part 1: general rules.
- EN 60950 Information technology equipment - Safety - Part 1: General requisites
- ETSI EN 301489-3:2001 Electromagnetic compatibility for radio equipment and appliances.
- EN 300220-3:2000 Radio equipment and systems – short band devices – Technical characteristics and testing methods for radio apparatus with a frequency of 25 to 1000 MHz and powers of up to 500mW.

The Manufacturer also declares that it is not permitted for the abovementioned components to be used until such time as the system in which they are incorporated is declared conform to directive 98/37/EC.

COLLE UMBERTO _____



Name of Signor:

MICHELE RUI

Position:

PRESIDENT

Signature:





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